

LIMIT DEVIATIONS FOR ROUNDING RADIUS AND CHAMFER HEIGHTS

Limit deviations in mm for nominal dimension range in mm

| Tolerance class | <0,5 | 0,5-3 | 3-6 | 6-30 | 30-120 | 120-400 |
|-----------------|-----------|-------|-------|-------|--------|---------|
| f | see below | ± 0,2 | ± 0,5 | ± 1,0 | ± 2,0 | ± 4,0 |
| m | see below | ± 0,2 | ± 0,5 | ± 1,0 | ± 2,0 | ± 4,0 |
| c | see below | ± 0,4 | ± 1,0 | ± 2,0 | ± 4,0 | ± 8,0 |
| v | see below | ± 0,4 | ± 1,0 | ± 2,0 | ± 4,0 | ± 8,0 |

For nominal dimensions below 0.5 mm, the limit deviations must be indicated directly on the nominal dimension.