

ISO tolerance series ( $\mu\text{m}$ )

Nominal (mm)	8	9	10	11	12	13	14
1 to 3	14	25	40	60	100	140	250
3 to 6	18	30	48	75	120	180	300
6 to 10	22	36	58	90	150	220	360
10 to 18	27	43	70	110	180	270	430
18 to 30	33	52	84	130	210	330	520
30 to 50	39	62	100	160	250	390	620
50 to 80	46	74	120	190	300	460	720
80 to 120	54	87	140	220	350	540	870
120 to 180	63	100	160	250	400	630	1000
180 to 250	72	115	185	290	460	720	1150
250 to 315	81	130	210	320	520	810	1300
315 to 400	89	140	230	360	570	890	1400
400 to 500	97	155	250	400	630	970	1550